# **Fosroc Nitotile XS**



constructive solutions

Polymer-modified, one component, high performance, waterproof tile adhesive

#### Uses

Nitotile XS is a high quality adhesive for the permanent fixing of ceramic wall and floor tiles including porcelain and fully vitrified tiles, ceramic mosaics, quarry tiles, dark natural stone, terrazzo and brick slips. Typical uses include:

- Wet areas kitchens and bathrooms
- Swimming pools
- Fixing marble tiles (upto 40kg/m² on vertical)
- Fixing heavy elements e.g. brick slips, concrete tiles
- Bridges, underpasses and high rise buildings
- External claddings

#### **Advantages**

- Formulated to suit Middle East conditions
- Enhanced bond and tensile strengths
- Good open time & slip resistance
- Safe and easy to use
- Water resistant suitable for submerged conditions
- Early return to service

#### Standards compliance

Nitotile XS conforms to EN 12004, BS 5980 and ANSI 118.4. The application should be in accordance to BS 5385.

## **Description**

Nitotile XS is supplied as a single component pack, which requires only the on-site addition of clean water to produce a consistently high performance adhesive, suitable for the following substrates:

- Concrete Ceramic
- Cement Plaster
- Concrete Masonry
- Cement mortar beds
- Ceramic Tile & Stone
- Brick Masonry
- CementTerrazzo
- Ceramic backer board

#### **Properties**

Density : 1700 kg/m<sup>3</sup>

Tensile adhesion strength (EN 1348 - stoneware tiles)

28d sc : >1.5 N/mm² 7d sc+21d water : >1.0 N/mm² 14d sc+14d 70°C+1d sc: >2.0 N/mm²

Open time by tensile adhesion strength (EN 1346-earthenware tiles)

5min : >1.5 N/mm<sup>2</sup> 20min : >1.0N/mm<sup>2</sup>

30 mins
Transverse Deformation

14 d 23°C/95%RH+14 d sc

(EN12002)

| Deflection at max. force | : | >3.0 mm    |
|--------------------------|---|------------|
| Stress at max. force     | : | >2.5 N/mm² |
| Deflection at break      | : | >3.0 mm    |
| Stress at break          | : | >2.3 N/mm² |

>0.7 N/mm<sup>2</sup>

|                                     |   | Glazed Impervious |       | Quarry |  |  |  |  |
|-------------------------------------|---|-------------------|-------|--------|--|--|--|--|
|                                     |   | Tiles             | Tiles | Tiles  |  |  |  |  |
| Shear adhesion (ANSI 118.4) (N/mm²) |   |                   |       |        |  |  |  |  |
| 48h sc                              | : | >0.7              | -     | -      |  |  |  |  |
| 7d sc                               | : | >2.09             | >1.6  | >1.2   |  |  |  |  |
| 7d sc + 7d water                    | : | >1.4              | >1.05 | -      |  |  |  |  |
| 4 weeks sc                          | : | >2.4              | >1.5  | >1.35  |  |  |  |  |
| 12weeks sc                          | : | >2.5              | >1.7  | >1.3   |  |  |  |  |

#### Instructions for use

## Surface preparation

All surfaces must be sound and thoroughly clean before Nitotile XS is applied. All traces of grease, oil and loose particles of mortar, old wallpaper, paint etc. must be physically removed.

## **Surfaces**

Nitotile XS can be applied directly on concrete, cement screeds, and cement or lime mortar. Special attention must be given to new construction prior to commencing tiling. Tiles should not be placed on concrete or blockwork until all shrinkage movement has taken place.

**Note :** Nitotile XS should only be used on gypsum or gypsum board substrates after priming with Cebond\*† or Nitobond PVA\*†.

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## **Mixing**

A slow speed drill fitted with a suitable mixing paddle and mixing vessel of minimum 30 litre capacity are recommended.

5.25 litres of clean water is required for 25kg bags of Nitotile XS.

Pour the recommended volume of clean water into the mixing vessel. With the Fosroc Mixing Paddle MR4 in operation, add the powder component to the mix and continue mixing for 3 minutes until a uniform and lump-free consistency is achieved.

## **Application**

Once mixed, Nitotile XS is typically spread on the substrate to a uniform thickness of 2-10mm. This is then combed horizontally.

Place tiles firmly into adhesive bed ensuring good contact with a twisting motion. Only apply to areas which can be tiled in the adhesive's open wet time (normally up to 1m<sup>2</sup> at a time).

#### **Joints**

It is recommended that when fixing ceramic tiles, a minimum spacing of 2mm be left around each tile.

#### **Finishing**

Remove excess adhesive with a damp cloth before material has set.

## Cleaning

Nitotile XS should be removed from tools, equipment and mixers with clean water immediately after use. Cured material can only be removed mechanically.

## Grouting

Grout installation should be after a minimum of 24 hours curing time at 25°C. Grout with Nitotile XS Grout\*† or Nitotile Grout\*†, depending on the floor application.

#### Limitations

- Nitotile XS should not be used when the temperature is below 5°C and falling.
- The product should not be exposed to moving water during application.

If any doubt arise concerning temperature or substrate conditions, consult your local Fosroc office.

#### **Estimating**

#### vlaau2

| 117         |   |                       |
|-------------|---|-----------------------|
| Nitotile XS | : | 25kg bags             |
| Yield       |   |                       |
| Nitotile XS | : | 17.9 litres/25kg pack |

### Storage

When stored in a dry conditions in the original, unopened bags, Nitotile XS will have a shelf life of 12 months. If stored at high temperature and / or high humidity conditions the shelf life will be reduced.

- \* Denotes the trademark of Fosroc International Limited
- † See separate data sheet

## Important note

telephone: (+9714) 2039699

Fosroc products are guaranteed against defective materials and manufacture and are sold subject to its standard Conditions for the Supply of Goods and Service. All Fosroc datasheets are updated on a regular basis. It is the user's responsibility to obtain the latest version.



## Al Gurg Fosroc LLC

Post Box 657, Dubai United Arab Emirates

www.fosroc.com

Regional offices

**Head Office** 

Abu Dhabi, Al Gurg Fosroc Bahrain, YBA Kanoo Kuwait, Boodai Oman, Al Amana telephone: 673 1779 telephone: 17738200 telephone: 4817618 telephone: 24815080 fax: 673 1449 fax: 17732828 fax: 4832124 fax: 24817554

fax: (+9714) 2859649

email: abudhabi@fosroc.com email: bahrain@fosroc.com email: kuwait@fosroc.com email: oman@fosroc.com



email: agf@fosroc.com