



constructive solutions

Nitoprime 31

Primer for flooring and coatings

Uses

The table below summarises which Nitoprime product should be used in different situations. Where multiple choices exist, final choice will then depend upon the cure times required and site conditions such as ventilation. Where H.C.A. preparation techniques are used, only Nitoprime 30 or 31 is suitable as primer.

Fosroc Products	Type of Concrete		
	Dense	Normal	Porous
Nitoflor FC150/FC500	30/31	30/31/32	30/31
Nitoflor SL Range	30/31	30/31/32	30/31
Nitoflor TF5000/10000	30/31	30/31	30/31
Nitoflor Antistatic	30/31	30/31/32	30/31
Cicol ET Slurry	30/31	30/31	30/31
Nitocote EP Range	30/31	30/31	30/31
Nitocote ET Range	30/31	30/31	30/31
Nitomortar HB/S	30/31	30/31	30/31

Description

Nitoprime 31 is used for flooring work with the Nitoflor resin flooring range, it is also recommended for some coating systems.

aromatic amine cured epoxy based primer. Particularly suitable for normal weather conditions allowing sufficient time to finish the flooring / coating application.

Nitoprime 31 is designed for roller or brush application to concrete substrates.

Temperature

All Nitoprime primes should be applied at temperatures of 5°C or above. Use Nitoprime 32 for conditions of above dew point. Consult Fosam Technical Department for specific conditions.

Physical properties

		Nitoprime 31
Carrier		None - 100% solids
Cure time (hours)	5°C:	24-36
	25°C:	6-8
	35°C:	2-3
Pot life (hours)	5°C:	5-7
	25°C:	1-2
	35°C:	0.5-1
Open time (hours):		24 hours after curing
Mix viscosity 25°C:		1 pose
Mix S.G. 25°C:		1.05

Ventilation

Adequate ventilation should be provided with all Nitoprime Primes. If only poor ventilation is possible Nitoprime 31 can be used.

Application Instructions

Substrate preparation

Adequate mechanical preparation of the substrate is vital before any priming takes place. Consult Fosam's Technical Sales staff for guide on substrate surveying and preparation.

Mixing

Nitoprime 31 is supplied as two component systems in premeasured packs. Empty the content of small pack component into the large component pack and mix for 2 – 3 minutes using a slow speed electric drill and mixing paddle, until uniform consistency is achieved. Do not mix part packs.

Application

Nitoprime 31 should be applied by brush or short haired quality wool roller. When applying by roller use suitable roller tray to avoid primer ponding on the floor and to reduce exotherm effects which will shorten the pot life.

The primer should be applied evenly across the surface avoiding thick layers which could result in air entrapment .

The following drying regimes apply depending upon the Fosroc product system to be used.

All Nitoflor FC and SL systems, Antistatic and Nitocote EP range, allow the primer to dry completely before applying the flooring/coating product.

Nitoflor TF5000/10000, Cicol ET Slurry and Nitomortar HB and S should be applied whilst primer is tacky.

Any porous or absorbed areas are still showing after primer application, should be re-primed.

Cleaning

Tools and equipment should be cleaned with Fosroc Solvent 102 immediately after use.

Nitoprime 31

Precautions

Health and safety

Some people are sensitive to epoxy resins so gloves and a barrier cream, Kerodex 71, Rozalex 9, Debba-Wet work or similar, should be used when handling these products. If contact with the resin occurs, it must be removed, before it hardens, with resin removing cream such as Kerothane 22, and Rozalex 42 follow by washing with soap and water. Do not use Solvent.

Fire

Nitoprime 31 and Fosroc Solvent 102 are flammable. Ensure adequate ventilation when using primers and Solvents. Do not smoke during use and do not Use in the vicinity of naked flames.

Flash points

Nitoprime 30 / 31:	75°C
Nitoprime 32:	N/A
Fosroc Solvent 102:	32°C

Storage

Shelf life of 12 months if stored below 25°C.

Estimating

Supply

Nitoprime 31 : 4 & 20 litre packs

Coverage

Nitoprime 31 : 4 - 5 m²/litre

Supply

Contact your local Fosroc office or representative.

Technical support

The company provides a technical advisory service supported by a team of specialist in the field.

Additional information

Fosroc produces a range of protective coatings, joint sealants, repair compounds and flooring products designed to meet a wide variety of industrial and construction-Requirements.



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Important note

Fosroc products are guaranteed against defective materials and manufacture and are sold subject to its standard Conditions for the Supply of Goods and Service. All Fosroc datasheets are updated on a regular basis. It is the user's responsibility to obtain the latest version.

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